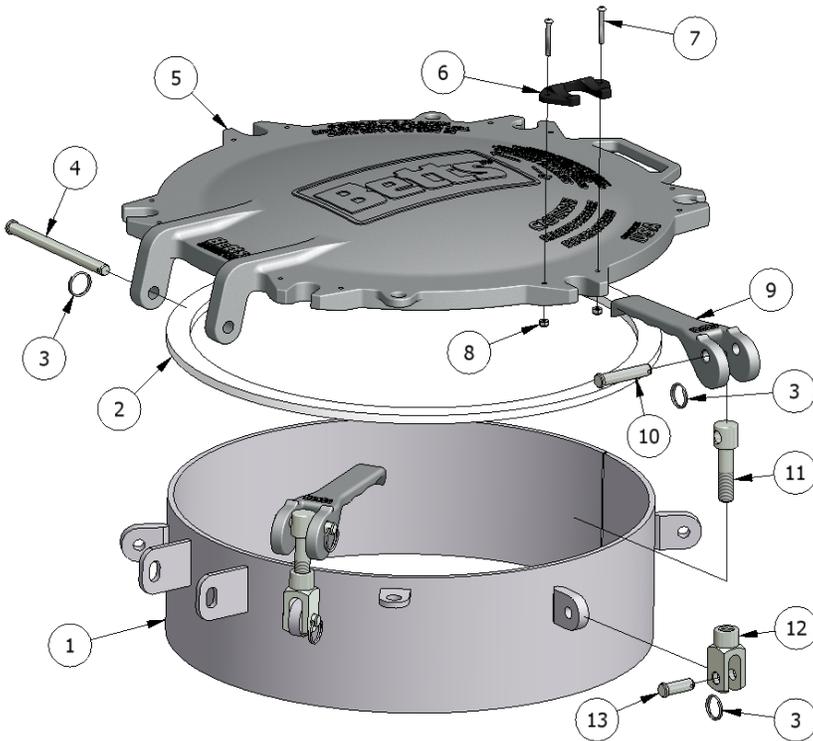


# Parts List

## 20" CAM-LATCH MANHOLE

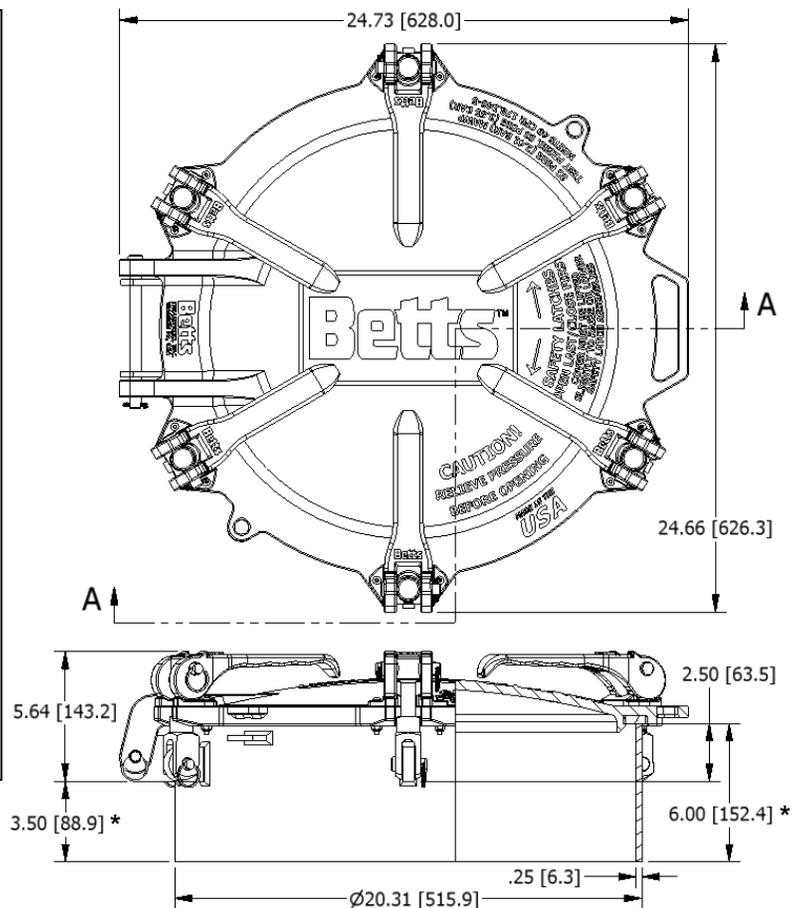


**MAINTENANCE:** Manhole assemblies should be inspected with sufficient frequency and due regard to the products carried.

- Inspect safety latches to insure they function properly. A properly functioning safety latch will not swing off the cover unless cover is lifted slightly off of the collar. Replace cover, clevis, latch, or wear saddle as needed.
- Inspect collar for corrosion or damage that could impair the strength or ability of manhole to seal.
- Inspect hardware for corrosion or damage that could reduce the strength of the hold-downs. Replace as needed.
- Replace worn or damaged gasket with a material compatible with products being carried.

Refer to maintenance manual MM-CL001 for more detailed instructions.

No.	Description	Req.	Material	Part No.
1	Weld Collar Assem. (6" High)	1	Alum. 5454	6916AL-6
2	Gasket	1	White Nitrile(FDA)	4383WB
			Black FKM	4383VT
			Fluorosilicone	4383FS
3	Circle Cotter	13	302 Stainless	9Q5010
4	Hinge Pin	1	Steel (Zc. Plt.)	9Q4757
			303 Stainless	4401SL
5	Manhole Cover	1	Alum.	8552AL-BETTS
6	Wear Saddle	6	Nylon	6907NY
7	Cap Screw	12	18-8 Stainless	9Q5075
8	Lock Nut	12	18-8 Stainless	9Q5085
9	Cam Latch	6	Alum.	6910AL
10	Latch Pin	6	Steel (Zc. Plt.)	9Q4753
			17-4 Stainless	9Q4754
11	5/8 Swing Bolt	6	Steel (Zc. Plt.)	4381ZC
			304 Stainless	4381SL
12	5/8 Clevis	6	Steel (Zc. Plt.)	4382ZC
			304 Stainless	4382SL
13	Clevis Pin	6	Steel (Zc. Plt.)	9Q4751
			17-4 Stainless	9Q4752
Replacement Wear Saddle Kit (Items 6,7, & 8)			Nylon/SS	6907NY-KIT
Replacement Latch Kit (Items 3,6,7,8,9,10,11,12 & 13)			Steel (Zc. Plt.)	4402ALZC
			Stainless	4402ALSL



**WARNING:** Use only genuine BETTS INDUSTRIES INC. replacement parts. Substitute parts can impair the proper function of this product.

\* Dimensions vary dependent on collar height.